



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2563

Job Sheet 174028



Part No: D2563

Job Qty: 4 ea

Part Name: Step Weldment Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/21/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP Rev:G 02.07.31 Re-format Location RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/20/18	0.00	0.00	Start Up Large Fab-2		18-3-14
100	Large Fab	4 pcs		3/20/18	0.00	5.88	Large Fab 2		18-3-14
110	QC	4 pcs		3/20/18	0.00	0.00	QC9		18-3-15
120	QC	4 pcs		3/20/18	0.00	0.00	QC5		18-3-15
130	HandFinish	4 pcs		3/20/18	0.00	1.07	HandFinish1		SA 18-3-15
140	QC	4 pcs		3/20/18	0.00	0.00	QC7		CPC
150	Large Fab	4 pcs		3/20/18	0.00	5.88	Large Fab 2		18-3-19
160	QC	4 pcs		3/20/18	0.00	0.00	QC10		18-3-23
170	QC	4 pcs		3/20/18	0.00	0.00	QC5		18-3-23
175	HandFinish	4 pcs		3/20/18	0.00	1.07	HandFinish2		SA 18-3-26
180	Powdercoat	4 pcs		3/20/18	0.00	0.67	Powdercoat1		SA 18-3-27
190	HandFinish	4 pcs		3/21/18	0.00	1.07	HandFinish3		DAS
200	QC	4 pcs		3/21/18	0.00	0.00	QC3		30
210	Packaging	4 pcs		3/21/18	0.00	0.00	Packaging3		9-85
220	QC21-SA	4 Ea		3/21/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut D2244 to 89.70" at 34 deg as per dwg D2563 2-Debur ends 3-Weld (1 END CAP, LUG PLATES & DESCRIPTIONS: MOUNTING ANGLE) as per dwg D2563 using DT 8343 4- Grind

150 - 1-Inspect for foreign object per QSI 024 2-Weld Remaining End cap as per Dwg D2563 using DT 8343 3-Grind

175 - Touch up Alodine as per QSI005

180 - Touch up Alodine then Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3 START TIME: _____

M138760 START: 8:15 O.V.T: 3:00 FINISH: 8:45

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2244-116	Step Extrusion	4 Ea (1 ea)	90-Start up Operation	B164533
D2561	Lug	8 Ea (2 ea)	90-Start up Operation	5008703
D2564	Mounting Angle	8 Ea (2 ea)	90-Start up Operation	5042481
D2673-34	End Plate	4 Ea (1 ea)	90-Start up Operation	5042088
D2673-34	End Plate	4 Ea (1 ea)	150-Large Fab	5042088

001678

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2244-116	4	168	0
	D2561	8	20	0
	D2564	8	15	0
	D2673-34	4	19	0
150-Large Fab	D2673-34	4	19	0
Part Specifications				
Specifications could not be found.				

Plex 3/9/18 10:09 AM Dart.Gagnon.Michelle



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S051493



Part: D2563

Job No: 174028

Serial No/Batch: S051493

Revision:

Inspector:

Date: 03/14/18